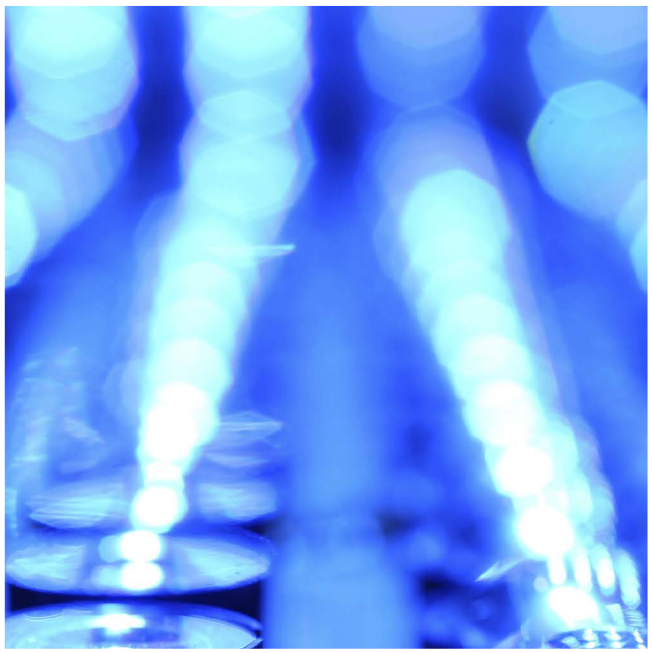
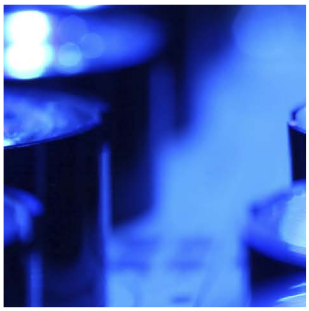
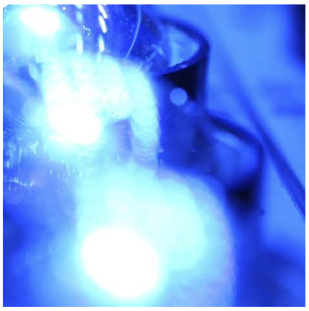






UV LED

Product guide

We Enable the Transformation of Light for a Better Future.

IGM RESINS

UV LED

Product guide resin

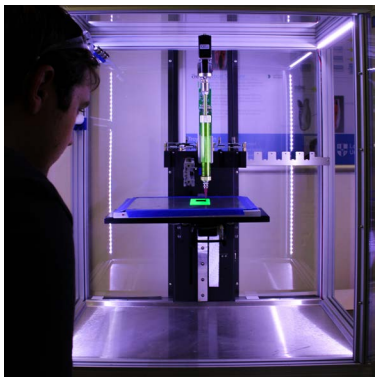
ENERGY CURING RAW MATERIAL AND TECHNICAL SOLUTION PROVIDER

IGM Resins is the leading global provider of energy curable raw material solutions to a wide variety of industries such as graphic arts, industrial coatings, adhesives and 3D printing. The combination of our global presence, unique market driven and customer focused approach, technical and regulatory support, and our comprehensive portfolio of products covering photoinitiators, monomers, oligomers and additives, is the cornerstone of our success.

Our dedication to energy curing technology and the markets we serve is emphasized by the development of next generation products for innovative integrated solutions, and ongoing investment into state-of-the-art manufacturing capabilities.

HOW TO GET MORE FROM US

UV LED technology offers several well-known advantages to energy curing in comparison with conventional UV lamps:



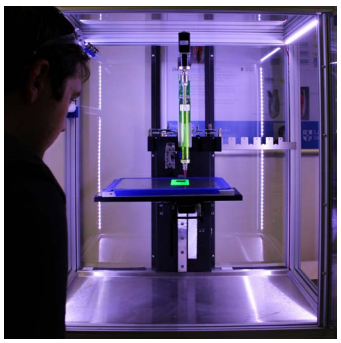
Technical Capabilities
- Suitable for heat sensitive, thin substrates
- Deep, through curing due to higher wavelength
- Small footprint
- Controlled curing intensity

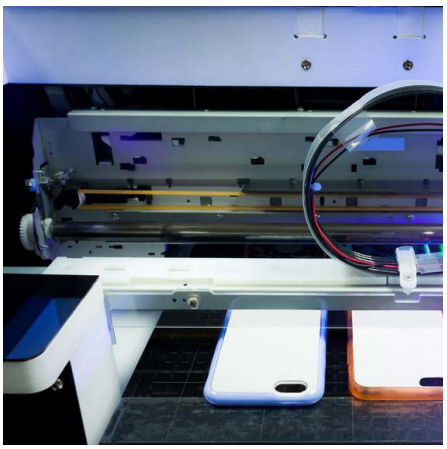
Operating economics
- Energy efficient
- Long lifetime & low maintenance
- Low operating temperature
- Switch on/off

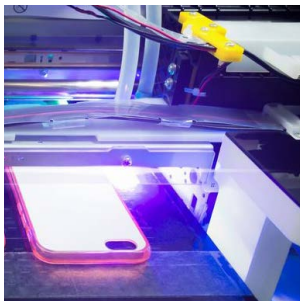
Environmental
- Mercury free
- Ozone free

To meet these challenging requirements, IGM Resins offers different solutions. In this leaflet you will find information about our product portfolio.

For more details, contact your local sales representative or send us an email to sales@igmresins.com for Europe and Asia and ussales@igmresins.com for America.







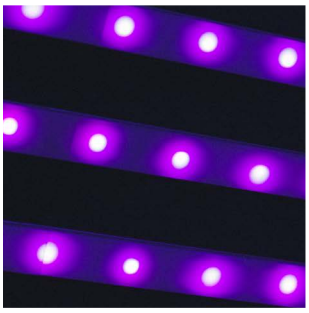
UV LED CHALLENGES

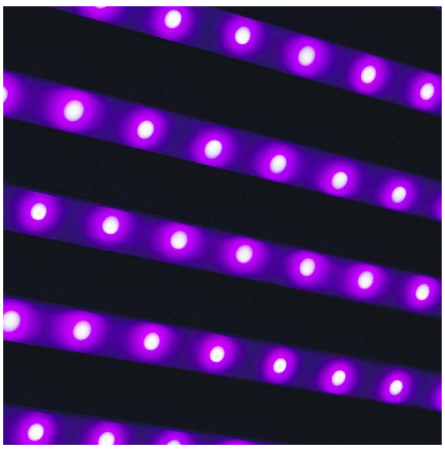
UV LED technology also presents some challenges: surface cure is difficult to achieve due to oxygen inhibition and single wavelength and cooling equipment is required.

To overcome the oxygen inhibition, physical and chemical methods are available:

Physical methods:
- High-intensity light
- High PI concentrations (some radicals react with oxygen)
- High-viscosity monomers / oligomers (slow oxygen diffusion)
- Nitrogen inerting (eliminates oxygen)
- Wax additive (barrier to oxygen diffusion into the coating)
- Laminate (prevents oxygen diffusion into the coating)

Chemicals methods:
- PI package for balanced cure optimisation
- Amine modified acrylates for type I or type II.
- Tertiary amine additives
- Phosphine and phosphite additives





PHOTOINITIATORS FOR 365 nm UV LED

Product	Chemistry	CAS Number	UV-Absorption nm	Melting point °C	Degree of yellowing
Omnirad 819	Type I	162881-26-7	237, 275, 380	127–133	Low
Omnirad TPO	Type I	75980-60-8	275, 379	91–94	Low
Omnirad TPO-L	Type I	84434-11-7	230, 275, 370	Liquid *	Low
Omnipol TP	Polymeric Type I	Proprietary	360, 395	Liquid *	Medium
Omnirad 369	Type I	119313-12-1	232,323	110-114	Medium
Omnirad 379	Type I	119344-86-4	330	88–93	Medium
Omnirad 380	Type I	162881-26-7	237	127-133	Medium
Omnirad 403	Type I	145052-34-2	300,350	105-119	Medium
Omnirad 907	Type I	71868-10-5	230,303	73-76	Medium
Omnirad ITX	Type II	5495-84-1	255, 384	70–76	High
Omnirad DETX	Type II	82799-44-8	261, 385	71–74	High
Esacure 3644	Type II	2243703-91-3	325, 375	68-71	Medium
Omnirad EMK	Type II	90-93-7	248, 374	93-96	High
Omnirad 2022	Type I	Blend	360	Liquid *	Low
Omnirad 2100	Type I	Blend	370	Liquid *	Low
Omnirad BL 724	Type I	Blend	275, 354, 370	Liquid *	Medium
Omnirad BL 750	Type I	Blend	370, 380	Liquid *	Low
Omnipol 910	Polymeric Type I	886463-10-1	230, 325	Liquid *	Medium
Omnipol TX	Polymeric	813452-37-8	245, 280, 390	Liquid *	High
Omnipol BL 728	Polymeric Blend	proprietary	245, 280, 300, 390	Liquid *	High

*: At room temperature

SPECIFIC PHOTOINITIATORS COMBINATIONS FOR 365 nm UV LED

Product	Chemistry	CAS Number	UV-Absorption nm
Esacure KIP 160 + Omnirad 819	Type I	blend	237, 275, 380
Omnirad 601 + Omnirad 819	Type I	blend	237, 275, 380
Omnirad 819/380 + Eascure ONE	Type I	blend	237, 260, 275, 380
Omnirad 819/380 + Esacure 1001M	Type I & II	blend	237, 275, 315, 380

PHOTOINITIATORS FOR 395 nm UV LED

Product	Chemistry	CAS Number	UV-Absorption nm	Melting point °C	Degree of yellowing
Omnirad 819	Type I	162881-26-7	237, 275, 380	127–133	Low
Omnirad TPO	Type I	75980-60-8	275, 379	91–94	Low
Omnirad TPO-L	Type I	84434-11-7	230, 275, 370	Liquid *	Low
Omnipol TP	Polymeric Type I	Proprietary	360, 395	Liquid *	Medium
Omnirad 369	Type I	119313-12-1	232,323	110-114	Medium
Omnirad 907	Type I	71868-10-5	230,303	73-76	Medium
Omnirad 403	Type I	145052-34-2	300,350	105-119	Medium
Omnirad ITX	Type II	5495-84-1	255, 384	70–76	High
Omnirad DETX	Type II	82799-44-8	261, 385	71–74	High
Esacure 3644	Type II	2243703-91-3	325, 375	68-71	Medium
Omnirad EMK	Type II	90-93-7	248, 374	94-96	High
Omnirad 2022	Type I	Blend	360	Liquid *	Low
Omnirad 2100	Type I	Blend	370	Liquid *	Low
Omnirad BL 750	Type I	Blend	370, 380	Liquid *	Low
Omnipol TX	Polymeric	813452-37-8	245, 280, 390	Liquid *	High
Omnipol BL 728	Polymeric Blend	proprietary	245, 280, 300, 390	Liquid *	High

*: At room temperature

AMINE SYNERGISTS

Product	Chemical identity	Viscosity mPa.s	Product attributes
Esacure A198	Polyfunctional amine	Powder	Polyfunctional high molecular weight amine, co-initiator
Omnipol ASA	Poly(ethylene glycol) bis(p-dimethylaminobenzoate)	320 (40°C)	Polymeric Aminobenzoate; high MW
Omnipol 894	N -methyl-N -phenyl-, 1,1',1''-triester with 2-ethyl-2-(hydroxymethyl)-1,3-propanediol	17.5 (25°C)	Aromatic amine synergist with hydrophobic characteristics

HIGH REACTIVITY MONOMER ACRYLATES

Product	Chemical identity	Functionality	Viscosity mPa.s at 25°C	Product attributes
Photomer 4666	DPHA	5	5 500	High reactvity, hardness and scratch resistant
Photomer 4399	DPHA	6	13 000	High reactvity, hardness and scratch resistant
Photomer 4306	Di-TMPTA	4	550	High reactivity
Photomer 4149	TMP3(EO)TA	3	63	High reactivity, coating hardness, tensile strength
Photomer 4157	TMP9(EO)TA	3	105	Flexibility, impact resistance, abrasion resistance, water dispersible

POLYESTER / POLYETHER ACRYLATES

Product	Chemical identity	Functionality	Viscosity mPa.s at 25°C	Product attributes
Photomer 5442	Polyester acrylate	6	9 500	Fast cure, litho properties, very good pigment wetting, good flow ability
PureOmer 5443	Polyester acrylate	6	32 500	High reactivity, petta and petia free, good litho performance Bio-based Content (ASTM D6866-21) : 47 %
PureOmer 5450	Polyester acrylate	6	9 500	High reactivity, litho properties, pigment wetting Bio-based Content (ASTM D6866-21) : 40 %
PureOmer 5662	Amine modified polyether acrylate	4	3000	Adhesion, flexibility, coating hardness Bio-based Content (ASTM D6866-21) : 14 %
PureOmer 5850	Amine modified polyether acrylate	2.5	105	Low viscosity, high reactivity Bio-based Content (ASTM D6866-21) : 18 %
Photomer 5930	Amine modified polyether acrylate	4	500	Pigment wetting, high reactivity, chemical resistance, oxygen inhibitor

POLYURETHANE ACRYLATES

Product	Chemical identity	Functionality	Viscosity mPa.s at 25°C	Product attributes
Photomer 6628	Aliphatic urethane hexaacrylate	6	80 000	Cure speed, impact resistance, scratch and chemical resistance, non-yellowing
Photomer 6631	Aliphatic urethane acrylate	6	30 000	Good scratch and abrasion resistance, high reactivity
Photomer 6648	Aliphatic urethane tetraacrylate tin free	4	8000	Tin free, good mechanical and chemical resistance, good abrasion resistance in combination with high flexibility
Photomer 6692	Aliphatic urethane hexaacrylate, petia free + tin free	6	5 500	Excellent abrasion resistance, good hardness, good chemical and water resistant
Photomer 6720	Aromatic urethane acrylate	6	28 500	Fast cure, impact strength, hardness, abrasion resistance
Photomer Aqua 6903	Water dilutable urethane acrylate	6	30 000	Fast curing, excellent toughness

ACRYLATED AMINES FOR TYPE I AND TYPE II

Product	Chemical identity	Functionality	Viscosity mPa.s at 25°C	Product attributes
Photomer 4068	Acrylated amine synergist	2,5	125	Cure speed, high reactivity, chemical resistance, oxygen inhibitor, type I booster
Photomer 4250	Amine modified polyether acrylate	2,5	350	Cure speed, high reactvity, oxygen inhibitor, type I booster
Photomer 4771	Acrylated amine synergist	2	700	Cure speed, non-yellowing, low viscosity
Photomer 4775	Acrylated amine synergist	2	3200	Cure speed, non-yellowing, low viscosity
Photomer 4780	Acrylated amine synergist	2	1150	Cure speed, non-yellowing, low viscosity
Photomer 4967	Acrylated amine synergist Acrylated amine synergist	1	23	Cure speed, high reactvity, chemical resistance, oxygen inhibitor, type I booster
Photomer 5006	Amine modified polyether acrylate	1	73	Cure speed, high reactivity, chemical resistance, oxygen inhibitor

Disclaimer:
The information in this overview is presented in good faith and believed to be correct, but is provided on the condition that persons receiving it will make their own assessment on its correctness referring to the latest version of official documentation (e.g. safety data sheet).

BOOSTING REACTIVITY - THE SYNERGISTIC EFFECT OF AMINES ON TYPE I PHOTOINITIATORS

Our Photomer acrylated amine synergists and Omnipol polymeric amines were designed first and foremost as alternatives to the tertiary amines commonly used in combination with type II photoinitiators.

A new perspective on the synergistic effect of amines in combination with type I photoinitiators is proposed in this comparative study. The aim is to understand whether the combination with amines could lead to an increase in the rate of surface cure, due to reduced oxygen inhibition effects.

The correlation study of amines and type I photoinitiators on reactivity was carried out in a clear coating and in a standard ink.

Amines tested in this study:
- Amino acrylates,
- Amino benzoates,
- Aromatic amine synergists.

In combination with the following type photoinitiators:
- Phosphine oxide derivatives,
- Alpha amino ketones.

CLEAR COATINGS : THE EFFECT OF OUR AMINES

	Phosphine oxide derivative	Alpha aminoketones
Energy	**395 nm LED**	**395 nm LED**
Improvement when adding amine to Type I photoinitiator	Up to 3 times faster	Up to 2 times faster
Amino acrylate		
Amino benzoate		
Aromatic amine		
Without amine		

Adding amines to a type I photoinitiator increases through cure reactivity. The effect of the amine can be improved by varying the combination used.

CYAN FLEXO INKS : THE EFFECT OF OUR AMINES

Energy	**395 nm LED**	
Test	**Surface cure**	**Through cure**
Improvement when adding amine to Type I photoinitiator	Up to 2 times faster	Up to 2 times faster
Amino acrylate		
Amino benzoate		
Aromatic amine		
Without amine		

Originally tested for surface curing, amine synergists together with type I photoinitiators are also effective for deep curing.

CONSIDERATION OF THE AMINE CONTENT

The degree of reactivity is influenced by the nitrogen content of the co-initiators. All previous product comparisons were conducted using the same percentage. We can provide nitrogen content information to help you to optimise the synergy efficiency of the photoinitiator and amine in your formulation.

Our technical team is here to offer you support and advice to help you meet your goals. For our full product range, please refer to the UV/EB Radcure Product Guide or visit our website.

Contact information

IGM Resins in the world

EUROPE

IGM Resins B.V.
Gompenstraat 49
5145 RM Waalwijk, The Netherlands
T: +31 416 316657
F: +31 416 564632

IGM Holding B.V. Iberica
Paseo de Gracia, 118 - principal
08008 Barcelona, Spain
T: +34 93 476 5631
F: +34 93 396 1837

IGM Resins Italia S.r.l.
Insubrias Biopark
Via Roberto Lepetit, 34
21040 Gerenzano (VA), Italy
T: +39 02 9647 4929

Sales and Distribution

Manufacturing

R&D / Tech Support

AMERICAS

IGM Resins USA Inc.
3300 Westinghouse Blvd
Charlotte, NC 28273
United States of America
T: +1 704 588 2500
F: +1 704 945 8721

IGM Resins do Brasil
Alameda Itajubá, 2738
Joapiranga - Valinhos
Brasil
T: + 55 19 3856-4480
comercial@igmresins.com

ASIA-PACIFIC

IGM Resins (Shanghai) Management Co., Ltd.
Unit 2305-2307, Building 1,
Landmark Center, No. 88
North Sichuan Road,
Hongkou District, Shanghai,
200085 PRC
T: +86 021 52080993
F: +86 021 52080930

IGM Resins International Trading Taiwan Ltd.
15F-3, Zhongli City, No. 88
Zhongshan Road,
Taoyuan, County 320,
Taiwan
T: +886 (0)3 4275 275
F: +886 (0)3 4275 279

IGM Japan GK
7th floor, Tsukiji Front
Building, 2-2-7, Tsukiji,
Chuo-ku, Tokyo, Japan
T: +81 3 6260 6341

APPLICATION LABORATORIES

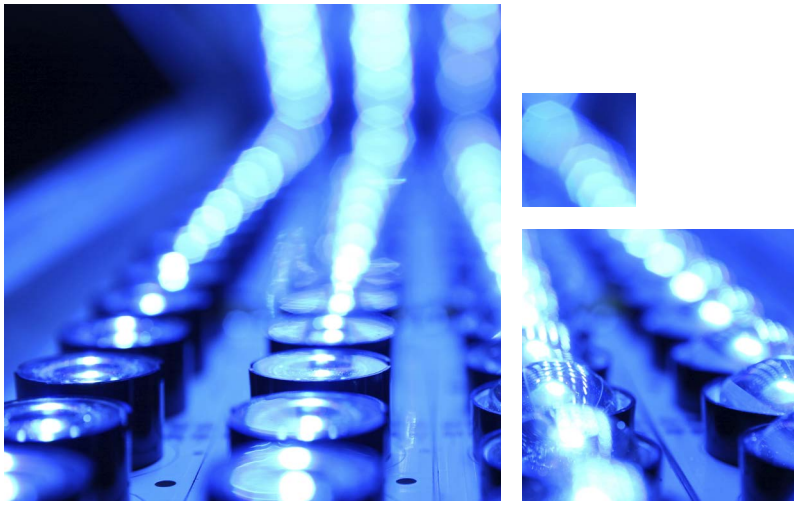
IGM Resins Italia S.r.l.
Insubrias Biopark
Via Roberto Lepetit, 34
21040 Gerenzano (VA),
Italy

Insight High Technology (Beijing) Co., Ltd
Room 304, Building 21,
Cuihu CIT West side,
No.1 Gaolizhang Rd,
Haidian District, Beijing,
100095, PRC

IGM (Anqing) High Technology Development Co., Ltd.
No. 16, Crown Road,
High-Tech Zone,
Anqing City, Anhui
Province, 246000, PRC

IGM Resins USA Inc.
3300 Westinghouse Blvd
Charlotte, NC 28273,
United States of America

For IGM's global network of officially appointed agents, please visit our website www.igmresins.com



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sales@igmresins.com
www.igmresins.com